



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

U/R

**D5737-5**  
**Job Sheet 203344**

Accounting Job RD19-1069-01

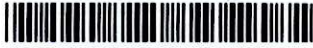


**POSITIVE RECALL**

Part No: D5737-5

Job Qty: 1 pcs

Part Name: AFT Weaplate



Part Weight: 0 lbs

Status: New

Job Created: 11/15/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: URF 19-1208 DWG D5737 Rev.A IPP Rev. A 19.11.11 New issue DP Verify DD

Ship Via:

EFFECTIVE 12/11/18 AUTH JP  
RELEASED 9 DATE 19-11-26  
9-89  
Priority: Medium

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty      | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|---------------------|----------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                     |          |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 100   | Waterjet - Flow - 1 | 1<br>pcs |            | 11/29/19 | 0.17      | 0.25    | Waterjet - Flow       |           | JRB 11/20/19 |
| 110   | QC 2                | 1<br>pcs |            | 11/29/19 | 0.00      | 0.00    | QC 2 - 1              |           |              |
|       |                     |          |            |          |           |         | QC 2 - 12             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 14             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 17             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 19             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 2              |           |              |
|       |                     |          |            |          |           |         | QC 2 - 20             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 22             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 23             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 25             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 32             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 33             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 35             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 39             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 4              |           |              |
|       |                     |          |            |          |           |         | QC 2 - 40             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 44             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 45             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 48             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 49             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 50             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 51             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 52             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 57             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 62             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 63             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 8              |           |              |
|       |                     |          |            |          |           |         | QC 2 - 66             |           |              |
|       |                     |          |            |          |           |         | QC 2 - 64             |           |              |

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaero.com



Container No: S233275

Part: D5737-5

Job No: 203344

Serial No/Batch: S233275

Revision: U/R Rev A

Inspector:

Exp Date:

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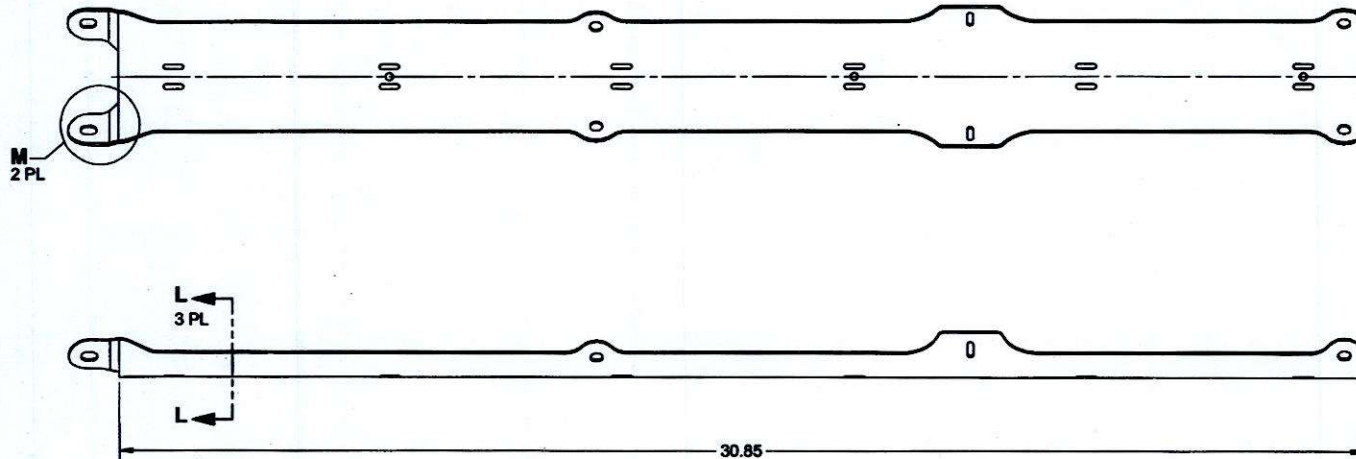
|                                 |          |          |           |                             |                                |
|---------------------------------|----------|----------|-----------|-----------------------------|--------------------------------|
| 120 QC 8                        | 1<br>pcs | 11/29/19 | 0.00 0.00 | QC 2 - 65                   |                                |
|                                 |          |          |           | QC 2 - 5                    |                                |
|                                 |          |          |           | QC 2 - 71                   |                                |
|                                 |          |          |           | QC 2 - 73                   |                                |
|                                 |          |          |           | QC 2 - 69                   | JRB 11/20/19                   |
|                                 |          |          |           | QC 8 - 12                   |                                |
|                                 |          |          |           | QC 8 - 14                   |                                |
|                                 |          |          |           | QC 8 - 17                   |                                |
|                                 |          |          |           | QC 8 - 20                   |                                |
|                                 |          |          |           | QC 8 - 25                   |                                |
|                                 |          |          |           | QC 8 - 3                    |                                |
|                                 |          |          |           | QC 8 - 32                   |                                |
|                                 |          |          |           | QC 8 - 33                   |                                |
|                                 |          |          |           | QC 8 - 35                   |                                |
|                                 |          |          |           | QC 8 - 39                   |                                |
|                                 |          |          |           | QC 8 - 4                    |                                |
|                                 |          |          |           | QC 8 - 44                   |                                |
|                                 |          |          |           | QC 8 - 45                   |                                |
|                                 |          |          |           | QC 8 - 49                   |                                |
|                                 |          |          |           | QC 8 - 58                   |                                |
|                                 |          |          |           | QC 8 - 8                    |                                |
|                                 |          |          |           | QC 8 - 9                    |                                |
|                                 |          |          |           | QC 8 - 68                   |                                |
|                                 |          |          |           | QC 8 - 67                   |                                |
|                                 |          |          |           | QC 8 - 1 (A)                |                                |
|                                 |          |          |           | QC 8 - 47                   |                                |
|                                 |          |          |           | QC 8 - 40                   | DAS<br>NOV 2 0 2019 40<br>9-89 |
|                                 |          |          |           | QC 8 - 52                   |                                |
|                                 |          |          |           | QC 8 - 23                   |                                |
|                                 |          |          |           | QC 8 - 57                   |                                |
|                                 |          |          |           | QC 8 - 76                   |                                |
|                                 |          |          |           | QC 8 - 61                   |                                |
| 130 Small Fab - Brake NC - B4B  | 1<br>pcs | 11/29/19 | 0.25 0.17 | Small Fab - Brake - 1 - B4B | DAS<br>30<br>9-89 NOV 2 5 2019 |
|                                 |          |          |           | Small Fab - Brake - 2 - B4B |                                |
|                                 |          |          |           | Small Fab - Brake - 3 - B4B |                                |
| 140 QC 5                        | 1<br>pcs | 11/29/19 | 0.00 0.00 | QC 5 - 10                   |                                |
|                                 |          |          |           | QC 5 - 12                   |                                |
|                                 |          |          |           | QC 5 - 17                   |                                |
|                                 |          |          |           | QC 5 - 18                   |                                |
|                                 |          |          |           | QC 5 - 19                   |                                |
|                                 |          |          |           | QC 5 - 22                   |                                |
|                                 |          |          |           | QC 5 - 24                   |                                |
|                                 |          |          |           | QC 5 - 3                    |                                |
|                                 |          |          |           | QC 5 - 43                   |                                |
|                                 |          |          |           | QC 5 - 49                   |                                |
|                                 |          |          |           | QC 5 - 51                   |                                |
|                                 |          |          |           | QC 5 - 58                   |                                |
|                                 |          |          |           | QC 5 - 68                   |                                |
|                                 |          |          |           | QC 5 - 9                    |                                |
|                                 |          |          |           | QC 5 - 50                   |                                |
|                                 |          |          |           | QC 5 - 30                   |                                |
|                                 |          |          |           | QC 5 - 40                   | DAS<br>NOV 2 5 2019 40<br>9-89 |
|                                 |          |          |           | QC 5 - 61                   |                                |
|                                 |          |          |           | QC 5 - 81                   |                                |
| 150 Packaging 3-1 - Stock - B4B | 1<br>pcs | 11/29/19 | 0.00 0.00 | Packaging 3 - 1 - B4B       |                                |
|                                 |          |          |           | Packaging 3 - 2 - B4B       |                                |
|                                 |          |          |           | Packaging 3 - 3 - B4B       |                                |

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|                                                                                                                                                                                                                                                                                                                                                                                                                   |                        |                   |                    |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|-------------------|--------------------|
|  <p>DAS<br/>9<br/>9-89</p> <p>to release</p>                                                                                                                                                                                                                                                                                     | Packaging 3 - 4 - B4B  |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 5 - B4B  |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 6 - B4B  |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 7 - B4B  |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 8 - B4B  |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 9 - B4B  |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 10 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 11 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 12 - B4B | 12                |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 13 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 14 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 15 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 16 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 17 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 18 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 19 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 20 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 21 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 22 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 23 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 24 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 25 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 26 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 27 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 28 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 29 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 30 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 31 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 32 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 33 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 34 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 35 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3 - 36 - B4B |                   |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   | 160 QC 21 - SA         | 1<br>pcs          | 11/29/19 0.00 0.00 |
|                                                                                                                                                                                                                                                                                                                                                                                                                   |                        |                   | QC 21 - SA - 21    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   |                        |                   | QC 21 - SA - 70    |
|                                                                                                                                                                                                                                                                                                                                                                                                                   |                        |                   | QC 21 - SA - 53    |
| Part Op 100 - 1-Cut DSK194-5F as per dwg prog rev: <u>A</u> dwg rev: <u>A</u> 2-Deburr if required<br>Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB<br>120 - QC8- Inspect parts - second check<br>130 - Form as per dwg D5737<br>140 - QC5- Inspect part completeness to step on W/O<br>150 - Identify as per dwg & Stock Location: <u>W/O</u><br>160 - QC21- Final Inspection - Work Order Release |                        |                   |                    |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                    |                        |                   |                    |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                                | <b>Component Name</b>  | <b>Quantity</b>   |                    |
| M304S16GA                                                                                                                                                                                                                                                                                                                                                                                                         | 304/316 Sheet .063     | .8700 sf (.87 ea) |                    |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                                                  |                        | <b>Container</b>  |                    |
| 100-Waterjet - Flow - 1                                                                                                                                                                                                                                                                                                                                                                                           |                        | 520758            |                    |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                            |                        |                   |                    |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                                                  | <b>Component Part</b>  | <b>Required</b>   |                    |
| 100-Waterjet - Flow - 1                                                                                                                                                                                                                                                                                                                                                                                           | M304S16GA              | 1                 |                    |
| <b>Inventory</b>                                                                                                                                                                                                                                                                                                                                                                                                  |                        | <b>Allocated</b>  |                    |
| 266                                                                                                                                                                                                                                                                                                                                                                                                               |                        | 0                 |                    |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                        |                        |                   |                    |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                |                        |                   |                    |

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**D5737-5 AFT WEARPLATE**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 203344 ML5  
1971-15

UNDER REVIEW

URF 19-1208 19.11.07 (VM)

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 16 GAUGE (0.063) THICK  
PER MIL-S-6059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240  
REF DSK194-5F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.78 lbs

APPROVED

|            |          |                                                                                                                                                                                                                                                                                   |              |
|------------|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | ZF       | <b>DART AEROSPACE USA, INC.</b><br>HILLSBORO, OR                                                                                                                                                                                                                                  |              |
| DRAWN      | ZF       |                                                                                                                                                                                                                                                                                   |              |
| CHECKED    | MW       | DRAWING NO.                                                                                                                                                                                                                                                                       | REV. A       |
| MFG. APPR. | DD       | <b>D5737</b>                                                                                                                                                                                                                                                                      | SHEET 9 OF 9 |
| APPROVED   | NO       | TITLE                                                                                                                                                                                                                                                                             | SCALE        |
| DE APPR.   | DS       | <b>TRAINING WEARPLATES</b>                                                                                                                                                                                                                                                        | NTS          |
| DATE       | 19.08.22 | COPYRIGHT © 2019 BY DART AEROSPACE USA, INC.<br>THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE BASIS OF CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSES OR COPIES OR COMMUNICATIONS TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. |              |



Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                                                                               |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                      |  |                                                                               |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | MRB (QSI042)                                                                  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  | Completed By<br><br><br>Lead hand / Supervisor<br><br><br>QC / QA Coordinator |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                                                                               |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                                                                               |
| <b>Root Cause</b><br><br><div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Presservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                                                                               |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                                                                               |

|                            |        |                      |
|----------------------------|--------|----------------------|
| DART AEROSPACE LTD         |        | Work Order: 203344   |
| Description: AFT wearplate |        | Part Number: DSKK4-5 |
| Inspection Dwg: DSKK4      | Rev: A | Page 1 of 2          |

### INSPECTION SHEET

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| Ø 0.188           | +0.005 -0.001 | 0.191            | ✓      |        |                      |          |
| R0.50             | +1-0.030      | R0.50            | ✓      |        |                      |          |
| 0.300             | +1-0.010      | 0.300            | ✓      |        |                      |          |
| R0.13             | +1-0.030      | R0.13            | ✓      |        |                      |          |
| 0.300             | +1-0.010      | 0.303            | ✓      |        |                      |          |
| 0.13              | +1-0.030      | 0.13             | ✓      |        |                      |          |
| 0.50              | +1-0.030      | 0.50             | ✓      |        |                      |          |
| 0.19              | +1-0.030      | 0.19             | ✓      |        |                      |          |
| 0.38              | +1-0.030      | 0.39             | ✓      |        |                      |          |
| R0.06             | +1-0.030      | 0.06             | ✓      |        |                      |          |
| R0.50             | +1-0.030      | R0.50            | ✓      |        |                      |          |
| 0.400             | +1-0.010      | 0.402            | ✓      |        |                      |          |
| 0.300             | +1-0.010      | 0.301            | ✓      |        |                      |          |
| 1.000             | +1-0.010      | 1.000            | ✓      |        |                      |          |
| R0.13             | +1-0.030      | R0.13            | ✓      |        |                      |          |
| 1.25              | +1-0.030      | 1.27             | ✓      |        |                      |          |
| 1.36              | +1-0.030      | 1.358            | ✓      |        |                      |          |
| R1.00             | +1-0.030      | R1.00            | ✓      |        |                      |          |
| 0.15              | +1-0.030      | 0.15             | ✓      |        |                      |          |
| R0.08             | +1-0.030      | R0.08            | ✓      |        |                      |          |
| 0.50              | +1-0.030      | 0.50             | ✓      |        |                      |          |
| R0.13             | +1-0.030      | R0.13            | ✓      |        |                      |          |
| 0.60              | +1-0.030      | 0.60             | ✓      |        |                      |          |
| 2.526             | +1-0.010      | 2.527            | ✓      |        |                      |          |
| 1.205             | +1-0.010      | 1.206            | ✓      |        |                      |          |
| 2.410             | +1-0.010      | 2.410            | ✓      |        |                      |          |
| 31.050            | +1-0.010      | 31.052           | ✓      |        |                      |          |
| 18.500            | +1-0.010      | 18.501           | ✓      |        |                      |          |
| 3.710             | +1-0.010      | 3.711            | ✓      |        |                      |          |

|              |             |               |
|--------------|-------------|---------------|
| Measured by: | Checked by: | QC Inspector: |
| Date:        | Date:       | Date:         |

|                                         |       |
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| Engineering Approval:<br>(If necessary) | Date: |
|-----------------------------------------|-------|

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 14.07.31 | New Issue | KJ         |          |



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|--------------------|------|--------------|--|
| DART AEROSPACE LTD |      | Work Order:  |  |
| Description:       |      | Part Number: |  |
| Inspection Dwg:    | Rev: | Page 2 of 2  |  |

### INSPECTION SHEET

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|-----------|------------------|--------|--------|----------------------|----------|
| 1.855             | +1-0.010  | 1.857            | ✓      |        | JRB-01V              |          |
| 1.38              | +1-0.030  | 1.38             | ✓      |        | JRB-02V              |          |
| 2.75              | +1-0.030  | 2.75             | ✓      |        | Tape                 |          |
| 4.25              | +1-0.030  | 4.26             | ✓      |        |                      |          |
| 2.13              | +1-0.030  | 2.13             | ✓      |        |                      |          |
| 3.00              | +1-0.030  | 3.00             | ✓      |        |                      |          |
| 1.50              | +1-0.030  | 1.50             | ✓      |        |                      |          |
| 0.350             | +1-0.010  | 0.350            | ✓      |        |                      |          |
| 1.303             | +1-0.010  | 1.303            | ✓      |        |                      |          |
| 1.453             | +1-0.010  | 1.453            | ✓      |        |                      |          |
| 2.606             | +1-0.010  | 2.606            | ✓      |        |                      |          |
| 3.906             | +1-0.010  | 3.906            | ✓      |        |                      |          |
| 1.25              | +1-0.030  | 1.25             |        |        |                      |          |
| 1.50              | +1-0.030  | 1.51             |        |        |                      |          |
| 6.63              | +1-0.030  | 6.64             |        |        |                      |          |
| 9.68              | +1-0.030  | 9.68             |        |        |                      |          |
| 12.38             | +1-0.030  | 12.38            |        |        |                      |          |
| 12.63             | +1-0.030  | 12.63            |        |        |                      |          |
| 18.13             | +1-0.030  | 18.13            |        |        |                      |          |
| 23.88             | +1-0.030  | 23.88            |        |        |                      |          |
| 24.13             | +1-0.030  | 24.14            |        |        |                      |          |
| 30.85             | +1-0.030  | 30.85            |        |        |                      |          |
| 32.10             | +1-0.030  | 32.10            |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
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| Measured by: JRB | Checked by: | QC Inspector: |
| Date: 11/20/19   | Date:       | Date:         |

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| Engineering Approval:<br>(If necessary) | Date: |
|-----------------------------------------|-------|

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 14.07.31 | New Issue | KJ         |          |